

DART AEROSPACE LTD	Work Order:	22165
Description: Cam Lock Shaft	Part Number:	D3382-3
Dwg: D3382 Rev. A <i>pg. 3</i>	Qty:	40
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>HA</i>	05.01.19	20
2	MC	Turn as per Folio FA489 and Dwg D3382 Material: AISI 303 SS Rod Ø0.375 (M303R.375) Identify for D3382-3 Batch: <i>m16615</i>	<i>HA</i>	05.01.19	40 30
3	QC2	Inspect parts as they come off the CNC machine	<i>HA</i>	05.01.19	40 30
4	MV	Machine D3382-3 as per Folio FA489 and Dwg D3382 Identify as D3382-3	<i>HA</i>	05.01.28	40 30
5	QC2	Inspect parts as they come off the CNC machine	<i>HA</i>	05.01.28	40 30
6	QC8	Second check	<i>HA</i>	05.01.28	30
7	MV	Deburr	<i>HA</i>	05.01.28	30
8	QC5	Inspect work to Step 7	<i>HA</i>	05.01.31	30
9	ST	Identify and Stock	<i>JB</i>	05/01/31	30
10	AC	Cost / part	<i>SUC</i>	05.02.09	30
11	DC	Close W/O Inspect Level 21	<i>HA</i>	05.02.10	30

Rev	Date	Change	Revised By	Approved
A	05.01.06	New issue	KJ/JLM	<i>HA</i>

RELEASED
HA 05.01.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

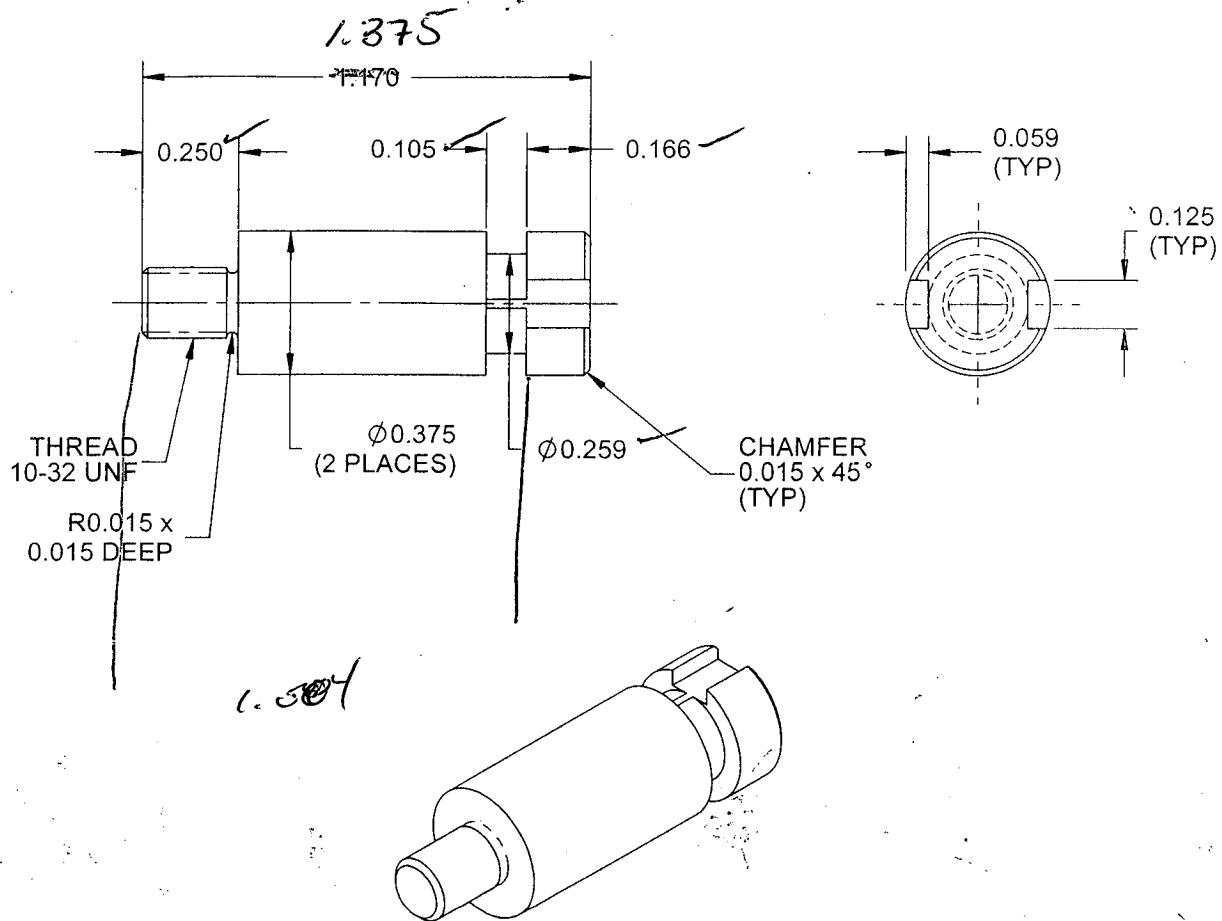
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3382	REV. A SHEET 3 OF 3
DATE 05.01.04		TITLE BATTERY LOCK	SCALE 2:1



D3382-3 CAM LOCK SHAFT

NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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